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ENVIRONMENTAL PRODUCT DECLARATION

In accordance with ISO 14025 and EN 15804+A2

STEICO SE
STEICOfloc

Owner of the declaration
STEICO SE
Otto-Lilienthal-Ring 30
85622 Feldkirchen
Germany

Product
STEICOfloc

Declared product / Declared unit
1 kg

This declaration is based on Product Category Rules
EN 15804:2012 + A2:2019,
NPCR Part A:2021 ,
NPCR 012 Part B for Thermal Insulation Products ,
EN 16783:2024

Program operator:
EPD Global
Majorstuen P.O. Box 5250
N-0303 Oslo
Norway

Declaration number
NEPD-12226-12226-2

Registration number
NEPD-12226-12226-2

Issue date
17.09.2026

Valid to
16.09.2031

EPD Software
Emidat Platform v1.0.0

General Information

Product
STEICOfloc

Program Operator
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Email: post@epd-norge.no

Declaration Number
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EN 15804:2012 + A2:2019,
NPCR Part A:2021 ,
NPCR 012 Part B for Thermal Insulation Products ,
EN 16783:2024

Statements
The owner of the declaration shall be liable for the underlying information and evidence. The Norwegian EPD Foundation shall not be liable with respect to manufacturer, life cycle assessment data and evidences.

Declared unit
1 kg

General information on verification of EPD from EPD tools
Independent verification of data, other environmental information and the declaration according to ISO 14025:2011-10, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD Global's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD Global, and iii) the process is reviewed annually by an independent third-party verifier. See Appendix G of EPD Global's General Programme Instructions for further information on EPD tools.

Verification
Independent third-party verification based on the verification of the EPD tool, background data and test-EPD in accordance with EPD Global's procedures and guidelines for verification and approval of EPD tools.
Third-party verifier: Charlotte Merlin, FORCE Technology

Owner of the declaration
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Manufacturer
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Place of production
Czarnków, Poland

Management system
-

Issue date
17.09.2026

Valid to
16.09.2031

Year of study
2025

Comparability
EPDs of construction products may not be comparable if they do not comply with EN 15804 and are not seen in a building context. EPD data may not be comparable if the datasets used are not developed in accordance with EN 15804 and if the background systems are not based on the same database (including primary and secondary data).

Development and verification of EPD
The declaration was created using the Emidat EPD tool v1.0, developed by Emidat GmbH which is third-party verified and approved as a Reference Flow Tool with internal review under administration and surveillance by EPD Global under provisions stated in general information on verification of EPD from EPD tools.

Developer of EPD: Leonhard Garhammer
Reviewer of company-specific input data and EPD: Dr. Michael Makas

Approved

Håkon Hauan, The Norwegian EPD Foundation

Product

Product description

STEICOfloc is a loose-fill insulation material made from cellulose fibres and intended for thermal and acoustic insulation applications in buildings. The product is installed using pneumatic blowing equipment and is suitable for filling enclosed and open cavities. Typical applications include roof, wall and floor constructions in new-build and renovation projects. The product enables homogeneous insulation of cavities.

Application description

STEICOfloc is used as blown-in insulation for enclosed and open cavities in roofs, timber frame walls, ceilings and floor constructions. The material is pneumatically installed into the building element, where it forms a continuous insulation layer adapted to the geometry of the cavity. It is intended for thermal and acoustic insulation in residential, commercial and public buildings, both in new construction and refurbishment projects.

Production process

Product specification

Name of ingredient	Share of total weight
Chemicals	2 - 10 %
Paper and cardboard	90 - 100 %

Packaging

Name	Quantity, kg
Paper	2.98e-05
Plastic film	0.01
Wooden pallets	0.07
Polypropylene strapping bands	6.14e-05

Technical data

	Unit	Value
Thermal conductivity	W / (mK)	0.038
Gross density	kg / m³	45

The product is produced according to the product standard EN 15101.

Market

Europe

Recipients

B2B

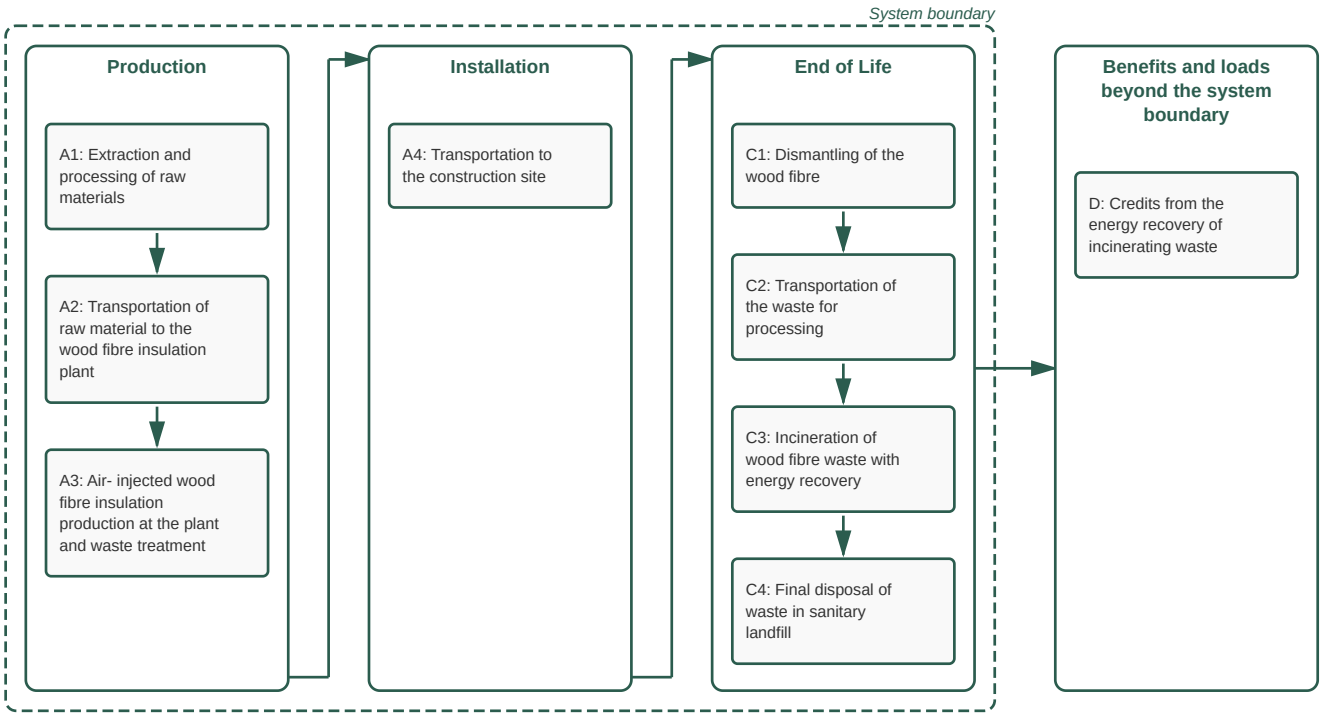
LCA: Calculation rules

Declared unit
1 kg

Product lifetime
50 years
This value represents a conventional product lifespan, not a guaranteed performance duration, and assumes normal exposure conditions, adequate design, and routine maintenance.

Reference service life
Not declared

System boundary



Data quality
The foreground data are based on extensive and detailed data collection at the production site of the manufacturer, covering key processes such as raw material sourcing, formulation, and manufacturing. These foreground data are fully linked with corresponding datasets from the background database (ecoinvent 3.10) or with EN15804+A2-compliant EPDs, ensuring consistency, reliability, and maintaining alignment with the latest industry standards.

The overall data representativeness is rated as good with an overall score of 4.00/5, in accordance with EN 15804+A2 Annex E guidance on data quality assessment, considering geographical, technical, and temporal representativeness.

The following table discloses all processes or activities assessed with very poor or poor data representativeness according to EN 15804+A2, as well as those assessed as fair that contribute more than 30 % to any core impact indicator in A1–A3:

Element	Minimal Representativeness	Source	Year
For wood	Poor	ecoinvent 3.10	2023
Manufacturing fuels	Poor	ecoinvent 3.10	2023
Paper and cardboard	Poor	ecoinvent 3.10	2023
Polypropylene strapping bands	Poor	ecoinvent 3.10	2023
Chemicals	Fair	ecoinvent 3.10	2023
Packaging	Fair	ecoinvent 3.10	2023

System boundaries (X=included, MND=module not declared)

	Production			Installation		Use stage							End-of-Life				Next product system
	Raw material supply	Transport	Manufacturing	Transport	Installation Process	Use	Maintenance	Repair	Replacement	Refurbishment	Operational Energy Use	Operational Water Use	Demolition	Transport	Waste Processing	Disposal	Benefits and loads beyond the system boundary
Module	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Modules declared	x	x	x	x	MND	MND	MND	MND	MND	MND	MND	MND	x	x	x	x	x
Geography			PL	Europe	MND	MND	MND	MND	MND	MND	MND	MND	Europe	Europe	Europe	Europe	Europe

For the geographies modeled in A1 and A2, refer to *Product specification*.

Type of EPD: Cradle to gate with options, modules A4, C1-C4 + D

Stage of Material Production and Construction

Module A1: Extraction and processing of raw materials

Module A2: Transportation of raw material to the wood fibre insulation plant

Module A3: Air-injected wood fibre insulation production at the plant and waste treatment

Module A4: Transportation to the construction site

Module A5: Includes processes associated with installation of the air-injected wood fibre

Disposal Stage

Module C1: Dismantling of the wood fibre

Module C2: Transportation of the waste for processing

Module C3: Incineration of wood fibre waste with energy recovery

Module C4: Final disposal of waste in sanitary landfill

Credits and burdens outside the system boundaries

Module D: Credits from the energy recovery of incinerating waste

Cut-off criteria

All inputs and outputs related to the declared modules of Air-injected wood fibre, including raw materials, packaging, transportation, energy usage and ancillary materials, were comprehensively considered in line with EN 15804+A2 and if applicable the product-specific PCR. Furthermore, all known hazardous substances (within the REACH list and the Norwegian Priority List), regulated materials, and significant emissions were declared and are not excluded under the cut-off rules.

The following processes are considered below the EN 15804+A2 cut-off threshold and were excluded:

- Impacts related to the manufacturer's infrastructure and assets
- Manufacturing of means of production, buildings or other capital goods
- Transportation of personnel to the plant
- Transportation of personnel within the plant
- Research and development activities
- Long-term emissions

Allocation

Foreground inventory data (energy and fuels, ancillary materials, emissions and waste) was collected at the production process level. Allocation based on Mass was applied to allocate the total output of the production process in 2025 to the reference product.

Key assumptions and estimates

Production process flows are allocated to the reference product, as described under allocation. The Mass-based allocation assumes a uniform distribution of production impacts across co-products. Foreground inventory data is checked for consistency of production process, to ensure the validity of the allocated results.

LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD. Mass and energy flows are reported per 1 kg of product.

Transport to the building site (A4)	Value	Unit
Location of the production site	Poland	
Location of the installation site	Europe	
Transported mass: Product and packaging	1.08	kg
Transport modality: Truck	transport, freight, lorry >32 metric ton, EURO6	-
Distance	300.00	km
Litres of fuel	36.48	l / 100km
Energy demand	1.58	MJ / t*km
Energy demand (km)	1.71e-03	MJ / km
Capacity utilization	53.30	%

Transport of the product and its packaging from the production site to the installation site. Transport distances are based on external sources such as reported market averages, standards or PCRs. Vehicle type, fuel consumption and capacity utilization assumptions stem from the underlying background transport datasets and are stated below.

End-of-life scenario (C1-C4)	Value	Unit
Diesel for collecting back	0.06	MJ
Collection process specified by type		
Collected individually	0	kg
Collected with mixed construction and demolition waste	1.00	kg
Recovery system specified by type		
Destined for reuse	0	kg
Destined for recycling	0	kg
Destined for energy recovery	1.00	kg
Disposal specified by type		
Product or material destined for final disposal	0	kg
Transport		
Distance to incineration	50.00	km
Transport modality: Truck	transport, freight, lorry >32 metric ton, EURO6	-
Energy demand	1.58	MJ / t*km
Energy demand (km)	1.58e-03	MJ / km
Capacity utilization	53.30	%

Module C2 includes the impact of transportation of material after deconstruction, during the End-of-Life stage.

Reuse, recovery and/or recycling potentials (D)	Value	Unit
Amount of secondary material that the system takes in	0.96	kg
Installation (packaging): Material eligible for recycling/reuse credits	0	kg
End-of-life (product): Material eligible for recycling/reuse credits	0	kg
End-of-life (product): Material eligible for incineration credits	0.08	kg
End-of-life (product): Exported energy eligible for credits	0.40	MJ
Substitution of electricity production, grid mix	0.13	MJ
Substitution of heat production from natural gas	0.27	MJ

Calculation of loads and benefits per EN 15804+A2. Exported energy is credited only where it originates from the incineration of primary material; landfilled fractions receive no exported-energy credit and therefore no avoided primary energy consumption. Recycling or reuse benefits are credited when primary material from the product is recovered at end-of-life and replaces virgin material that would otherwise have been produced.

LCA: Results

Core environmental impact indicators

Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
GWP-total	kg CO_2-eq.	-9.58e-01	3.36e-02	6.01e-03	5.18e-03	1.38e+00	0.00e+00	-3.79e-02
GWP-fossil	kg CO_2-eq.	2.95e-01	3.36e-02	6.01e-03	5.18e-03	1.55e-02	0.00e+00	-3.62e-02
GWP-biogenic	kg CO_2-eq.	-1.26e+00	1.69e-05	6.00e-07	2.60e-06	1.37e+00	0.00e+00	-1.72e-03
GWP-luluc	kg CO_2-eq.	3.88e-03	1.19e-05	5.22e-07	1.84e-06	3.81e-06	0.00e+00	-3.35e-05
ODP	kg CFC-11-Eq	7.35e-09	7.00e-10	9.20e-11	1.08e-10	1.74e-10	0.00e+00	-1.05e-09
AP	mol H+-Eq	2.58e-03	7.94e-05	5.42e-05	1.22e-05	1.61e-04	0.00e+00	-4.61e-05
EP-freshwater	kg P-Eq	1.01e-04	2.37e-06	1.75e-07	3.64e-07	6.73e-06	0.00e+00	-2.15e-05
EP-marine	kg N-Eq	4.72e-04	2.08e-05	2.52e-05	3.21e-06	8.56e-05	0.00e+00	-1.60e-05
EP-terrestrial	mol N-Eq	4.22e-03	2.25e-04	2.75e-04	3.47e-05	8.22e-04	0.00e+00	-1.28e-04
POCP	kg NMVOC-Eq	1.64e-03	1.38e-04	8.21e-05	2.12e-05	2.07e-04	0.00e+00	-6.03e-05
ADPE	kg Sb-Eq	1.16e-04	9.60e-08	2.15e-09	1.48e-08	3.18e-08	0.00e+00	-3.70e-08
ADPF	MJ, net calorific value	5.10e+00	5.05e-01	7.86e-02	7.77e-02	1.38e-01	0.00e+00	-5.74e-01
WDP	m^3 world Eq deprived	1.81e-01	2.53e-03	1.92e-04	3.90e-04	3.26e-02	0.00e+00	-3.60e-03

GWP-total: Global Warming Potential - total , **GWP-fossil**: Global warming potential - fossil , **GWP-biogenic**: Global Warming Potential - biogenic , **GWP-luluc**: Global Warming Potential - luluc , **ODP**: Depletion potential of the stratospheric ozone layer , **AP**: Acidification potential, Accumulated Exceedance , **EP-freshwater**: Eutrophication potential - freshwater , **EP-marine**: Eutrophication potential - marine , **EP-terrestrial**: Eutrophication potential - terrestrial , **POCP**: Photochemical Ozone Creation Potential , **ADPE**: Abiotic depletion potential - non-fossil resources , **ADPF**: Abiotic depletion potential - fossil resources , **WDP**: Water (user) deprivation potential

Additional indicators

Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
PM	disease incidence	2.45e-08	3.27e-09	1.54e-09	5.04e-10	1.81e-09	0.00e+00	-2.46e-10
IRP	kBq U235-Eq	2.67e-02	6.13e-04	3.52e-05	9.44e-05	1.59e-04	0.00e+00	-3.91e-03
ETP-fw	CTUe	1.99e+00	1.20e-01	1.11e-02	1.84e-02	1.82e-01	0.00e+00	-7.07e-02
HTP-c	CTUh	1.64e-09	2.15e-10	2.35e-11	3.31e-11	2.82e-10	0.00e+00	-5.88e-11
HTP-nc	CTUh	3.22e-09	3.33e-10	1.07e-11	5.13e-11	1.96e-09	0.00e+00	-1.37e-10
SQP	dimensionless	5.28e+00	5.07e-01	5.51e-03	7.82e-02	3.86e-02	0.00e+00	-4.51e-02

PM: Potential incidence of disease due to PM emissions , **IRP**: Potential Human exposure efficiency relative to U235 , **ETP-fw**: Potential Comparative Toxic Unit for ecosystems , **HTP-c**: Potential Comparative Toxic Unit for humans - cancer effects , **HTP-nc**: Potential Comparative Toxic Unit for humans - non-cancer effects , **SQP**: Potential Soil quality index . **IRP**: This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator. **ETP-fw, HTP-c, HTP-nc, SQP**: The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experienced with these indicators.

Use of resources

Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
PERE	MJ	-1.17e+01	8.00e-03	4.81e-04	1.23e-03	3.41e-03	0.00e+00	-6.13e-02
PERM	MJ	1.30e+01	0.00e+00	0.00e+00	0.00e+00	-1.30e+01	0.00e+00	0.00e+00

Use of resources

Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
PERT	MJ	1.31e+00	8.00e-03	4.81e-04	1.23e-03	-1.30e+01	0.00e+00	-6.13e-02
PENRE	MJ	4.60e+00	5.05e-01	7.86e-02	7.77e-02	1.38e-01	0.00e+00	-5.74e-01
PENRM	MJ	1.20e-01	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00
PENRT	MJ	4.72e+00	5.05e-01	7.86e-02	7.77e-02	1.38e-01	0.00e+00	-5.74e-01
SM	kg	9.62e-01	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00
RSF	MJ	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00
NRSF	MJ	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00
FW	m^3	4.50e-03	7.33e-05	5.11e-06	1.13e-05	2.00e-04	0.00e+00	-1.20e-04

PERE: Primary energy resources - renewable: use as energy carrier , **PERM**: Primary energy resources - renewable: used as raw materials , **PERT**: Primary energy resources - renewable: total , **PENRE**: Primary energy resources - non-renewable: use as energy carrier , **PENRM**: Primary energy resources - non-renewable: used as raw materials , **PENRT**: Primary energy resources - non-renewable: total , **SM**: Use of secondary material , **RSF**: Renewable secondary fuels , **NRSF**: Non-renewable secondary fuels , **FW**: Net use of fresh water

Waste flows

Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
HWD	kg	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00
NHWD	kg	0.00e+00	0.00e+00	0.00e+00	0.00e+00	1.00e+00	0.00e+00	0.00e+00
RWD	kg	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00

HWD: Hazardous waste disposed , **NHWD**: Non hazardous waste disposed , **RWD**: Radioactive waste disposed

Output flows

Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
CRU	kg	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00
MFR	kg	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00
MER	kg	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00
EEE	MJ	0.00e+00	0.00e+00	0.00e+00	0.00e+00	1.74e+00	0.00e+00	0.00e+00
EET	MJ	0.00e+00	0.00e+00	0.00e+00	0.00e+00	3.50e+00	0.00e+00	0.00e+00

CRU: Components for re-use , **MFR**: Materials for recycling , **MER**: Materials for energy recovery , **EEE**: Exported electrical energy , **EET**: Exported thermal energy

Name	Value	Unit
Biogenic carbon content in product	3.73e-01	kg C
Biogenic carbon content in accompanying packaging	5.37e-04	kg C

Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

Electricity consumption in the manufacturing phase is composed from the source below.

Approach	Electricity	Quantity [kWh]	Emission Factor [kg CO_2e/kWh]
market- and location-based	ecoinvent: electricity production, wind, >3MW turbine, onshore (PL)	0.10	0.03

Dangerous substances

The product contains dangerous substances, more than 0.1% by weight.

CAS no.	Share of total mass
10043-35-3	2.30 %

Additional environmental information

Secondary content

The product contains 92.34 % secondary material. Secondary material includes recycled, recovered and by-product content.

Additional environmental impact indicators required in NPCR Part A for construction products

Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
GWP-IOBC	kg CO_2-eq.	3.02e-01	3.36e-02	6.01e-03	5.18e-03	1.56e-02	0.00e+00	-3.63e-02

GWP-IOBC: Global Warming Potential - Instantaneous oxidation of biogenic carbon

Bibliography

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NPCR Part A:2021	Construction products and services, Version 2.0. Issue date: 24.03.2021; validity extended to 31.12.2026.
NPCR 012:2022	Product category rules, Part B: Thermal insulation products, Version 2.0. Issue date: 31.03.2022; validity extended to 31.12.2026.
EN 16783:2024	Thermal insulation products – Environmental product declarations (EPD) – Product category rules (PCR) complementary to EN 15804 for factory-made and in-situ formed products.

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